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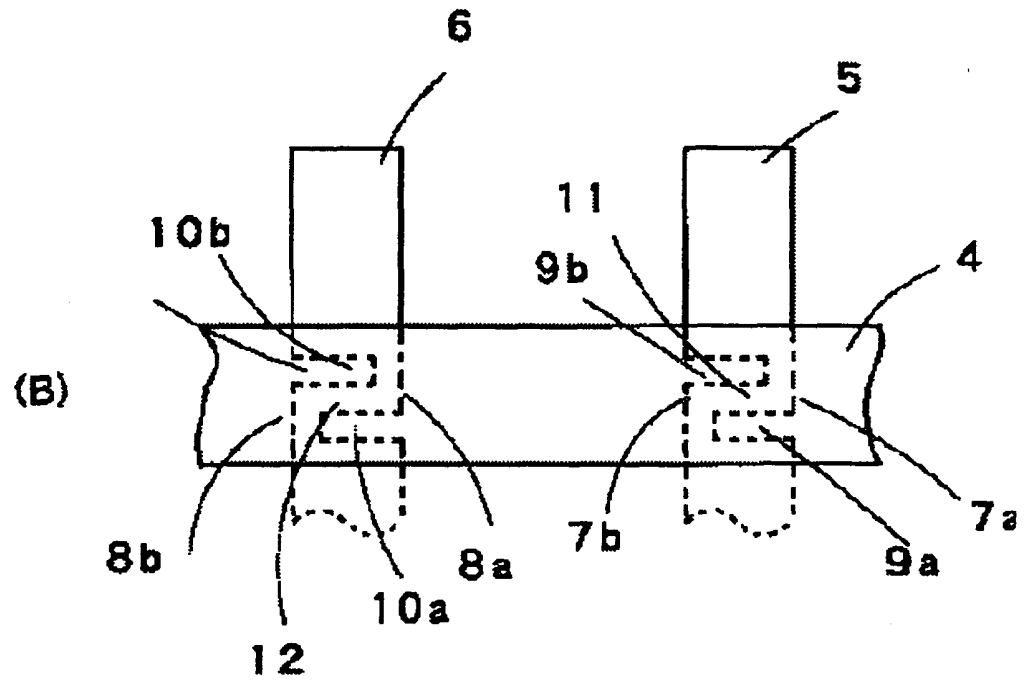
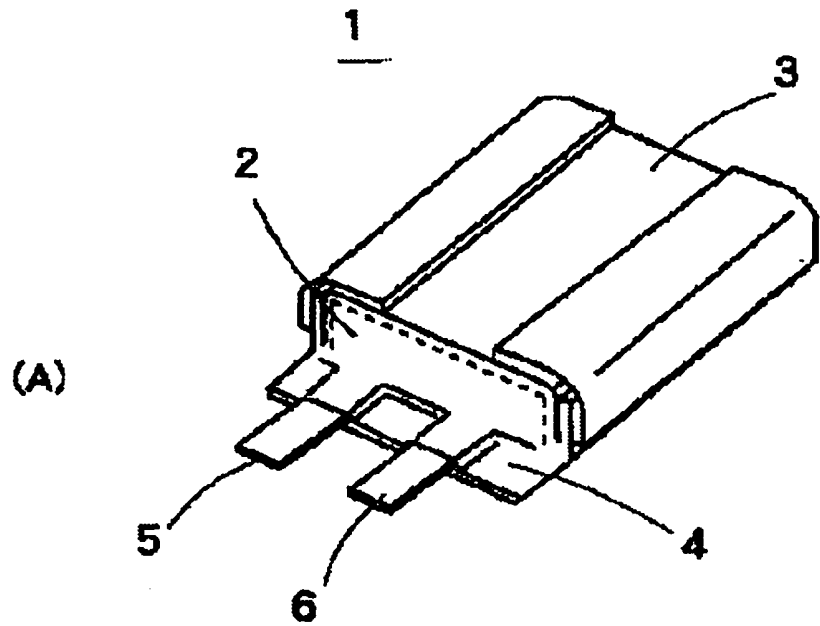
**(54) SEALED BATTERY**

(57) Abstract:

**PROBLEM TO BE SOLVED:** To provide a laminate battery having good sealing characteristic.

**SOLUTION:** In this sealed battery, an outline of a projected image onto an exterior material surface of a contact part between an electrode tab connected to a battery element and guided to the outside and an flexible exterior material is formed of one line other than a straight line, and cross section of the electrode tab disposed on a sealing surface is not larger than cross section of other parts.

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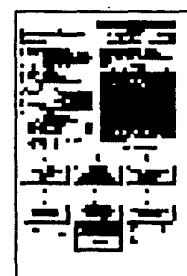
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